



VALOX™ Resin SHF4930
Americas: COMMERCIAL

Super high flow FR PBT grade with 15% Glass reinforced

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 5 mm/min	90	MPa	ISO 527
Tensile Stress, break, 5 mm/min	90	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.2	%	ISO 527
Tensile Strain, break, 5 mm/min	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	6200	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	126	MPa	ISO 178
Flexural Modulus, 2 mm/min	4700	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	6	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	6	kJ/m ²	ISO 179/1eA
THERMAL			
CTE, -40°C to 40°C, flow	3.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	9.5E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	184	°C	ISO 306
Vicat Softening Temp, Rate B/120	185	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	170	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.5 - 0.8	%	SABIC Method
Mold Shrinkage, xflow (5)	0.6 - 0.9	%	SABIC Method
Density	1.5	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.17	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62



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PHYSICAL			
Melt Volume Rate, MVR at 250°C/2.16 kg	16	cm ³ /10 min	ISO 1133
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	0.8	mm	UL 94 by SABIC-IP



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	110 - 120	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	250 - 270	°C
Nozzle Temperature	240 - 260	°C
Front - Zone 3 Temperature	245 - 265	°C
Middle - Zone 2 Temperature	240 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Hopper Temperature	40 - 60	°C
Mold Temperature	40 - 100	°C